



NOTES: TOTAL WEIGHT 81 LBS

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	PWS-6900-002	MAIN SCREW ASSEMBLY
1.1	1	PWS-6900-002-1	MAIN SCREW
1.2	1	PWS-6900-002-2	COLLAR SPRING, SOWA
1.3	1	PWS-6900-002-3	COLLAR
1.4	1	PWS-6900-002-4	COLLAR SET SCREW, 5/16-18 X 5/16 LG
2	1	PWS-6900-003	BODY
3	1	PWS-6900-004	BEARING ASSEMBLY, SOWA (NSK #51105)
4	1	PWS-6900-005	O-RING, -.216
5	1	PWS-6900-006	WISE NUT ASSEMBLY
5.1	1	PWS-6900-006-1	WISE NUT
5.2	2	PWS-6900-006-2	BRUSH, SOWA
6	1	PWS-6900-007	SEMI-SPHERE SEGMENT
7	1	PWS-6900-008	MOVABLE JAW
8	1	PWS-6900-009	SET SCREW - 1/2-13 X 1 1/2 LG
9	1	PWS-6900-010	SET SCREW, LOCKING - 1/2-13 X 1/2 LG
10	1	PWS-6900-011	FIXED JAW
11	4	PWS-6900-013	HARD JAW BOLT, SHCS 1/2-13 X 1 LG
12	2	PWS-6900-014	FIXED JAW BOLT, SHCS M14X2 X 75MM LG
13	1	PWS-6900-015	SLIDE COVER
14	2	PWS-6900-016	BELLEVILLE SPRING LOCK WASHER - McMASTER #93501A034
15	1	PWS-6900-HANDLE	HANDLE
16	1	PWS-6900-JAWSET	JAW SET
16.1	1	PWS-6900-JAWSET-1	FRONT JAW
16.2	1	PWS-6900-JAWSET-2	REAR FIXED JAW
17	2	PWS-6900-LABEL	TE-CO LABEL
18	1	PWS-6900-TAG	SERIAL TAG
19	1	LIT-69WC	PARLEC 6" WARRANTY CARD
20	1	LIT-69PL	PARLEC 6" PART LIST
23	1	HSV6509	GREASE FITTING - MCMaster #1095K44

DIMENSIONAL TOLERANCES UNLESS OTHERWISE SPECIFIED:		MACHINE		PROJECT NO.		DRAWING NUMBER	
MILLIMETERS		MATERIAL		DWG		NEXT	
1 PLACE ± 1.0 MM		HEAT TREAT		SIZE		ASSY	
2 PLACE ± .3MM		FINISH		SCALE		REF	
3 PLACE ± .130MM		UNLESS OTHERWISE SPECIFIED:		TITLE		DWG.	
4 PLACE ± .013MM		3RD ANGLE PROJECTION		SINGLE STATION 6" VISE WITH 9" OPENING		SHEET	
INCHES		DATE		DESIGN BY		PART NUMBER	
1 PLACE ± .04		10/27/2011		DBM		PWS-6900	
2 PLACE ± .01		REV.		CHECKED BY			
3 PLACE ± .005							
4 PLACE ± .0005							
ANGLES ± .5°							
FINISH		120°					
ALL SURFACES AND SHARP EDGES. 02 MAX.							